



Chevrolet OE Style® Fender Flares Set of 4

Set Part #2804905

Rev-3 7/12/2017

STEP 1 – PRIOR TO INSTALLATION

- A) Husky only** approves installing the flares according to these written instructions with the hardware provided. **WARNING:** Failure to install according to these instructions will invalidate the warranty. This includes, but is not limited to using alternative installation methods, hardware, or materials. **DO NOT USE:** Loctite, SuperGlue, or similar products on the hardware or the flares.
- B) Fit:** Verify the fit of the flares to vehicle. (Some filing, sanding, or cutting may be necessary to ensure proper fit).
- C) Painting:** (Optional) if paint is desired it must be done prior to installing flares on vehicle. Clean outer surface with a good grade degreaser. **DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER.** Wipe outer surface thoroughly with a tack rag prior to paint. Application of plastic adhesion promoter for ABS plastic as per your paint system manufacturer's recommendations is required. Paint flares using a high quality enamel, or polyurethane automotive paint. If painting edge trim (not recommended), use a flex additive.
- D) Performance:** Using larger Tires may increase the area required to turn the vehicle. Some Tire/Rim combinations may require lowering bump stops and or installing steering stops to prevent tire from contacting flare.
- E) Exhaust System:** Modifications may be necessary to maintain a minimum 4" clearance between flares and exhaust pipes. (Exhaust gases should not vent directly onto flares)
- F) Metal Protection:** All exposed fasteners and bare metal should be treated with rust resistant paint **BEFORE** installing flares. Spray inner fender wells with undercoating **AFTER** flare attachments have been completed.
- G) Decals:** Flares may interfere with existing decals on vehicle. If you wish, remove decals prior to installation of flares.
- H) Care & Cleaning:** Husky fender flares are built to last; any detergent you use to wash your vehicle is sufficient to clean the flare. Do not use any harsh abrasive detergents.

TOOLS FOR EASY INSTALLATION:

- Electric Drill
- 3/16" & 11/32" Drill Bits
- #2 Phillips Driver
- Fine Grit Sand Paper
- Jack and Jack Stands (optional)

PLEASE READ: Dirt and debris can become lodged between the fender flares and the vehicle's fenders, causing scratching and paint wear from vibration. Husky Liners is not responsible for any damage, and the installation of our fender flares is done with the buyer's understanding that this scratching and paint wear may occur.

LIMITED LIFETIME WARRANTY AGAINST ANY MANUFACTURING DEFECTS

- To claim a warranty, you must provide Proof of Purchase.

Included in Hardware Kit:

1.



SW1-0066,
#8 x 5/8" Phillips
PH Drill Screw,
26 pcs

2.



CL1-0002,
Black "U" Clip,
8 pcs

3.



MT1-0001,
1" x 1" x .002"
Mylar Tab,
8 pcs

4.



MT1-0025,
1/2" Double Sided
Tape,
41 inches

5.



GP1-0008,
Duro (NC02/S 70)
Edge Trim,
309 inches

Front Flare Installation Procedures:

Step 1: Preparing Work Area

Preparing the Work Area (Front and Rear)

- (A) Remove factory flare, bumper fender extension, and wheel well trim within 4" of the rim, if any.
- (B) Remove wheel and support vehicle using jack and jack stands should additional space be required.

Fitting Flare to Body Side Molding

- (A) On vehicles with hard rubber body side moldings, it will be necessary to trim moldings.
- (B) Place flare into wheel well opening and mark a line where flare intersects molding.
- (C) Using a wide putty knife, separate molding from body as far as 2"-3" beyond line marked.
- (D) Protect vehicle surface with many layers of duct tape and cut molding 1/4" out from marked line. (Strong scissors are recommended for cleanest cut.)

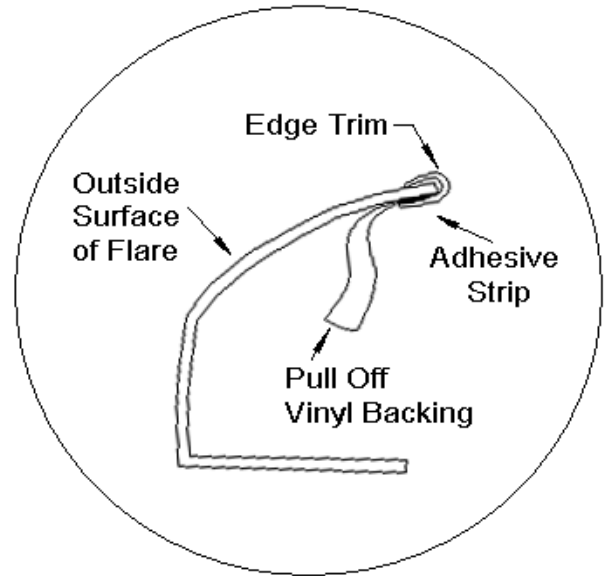


Illustration #1

Step 2: Edge Trim Installation

A. Applying the adhesive side of the edge trim (GP1-0008) to the inner side of the flare, affix the edge trim to the top edge of the flare (the portion that comes in contact with the vehicle).

B. Press edge trim into place along the top edge of the flare in one-inch increments, pulling the red vinyl backing free as you continue to work your way around the top edge of the flare. See Illustration #1.

Step 3: Flare Installation (Front)

A. Pre-drill the Front parts with a 3/16" drill bit using the indents formed into the parts as a guide.

B. Hold flare in place on fender.

C. Applying pressure to the outside surface of the flare, fasten the flare to the vehicle with kit supplied drill tip screws.

Illustration #2

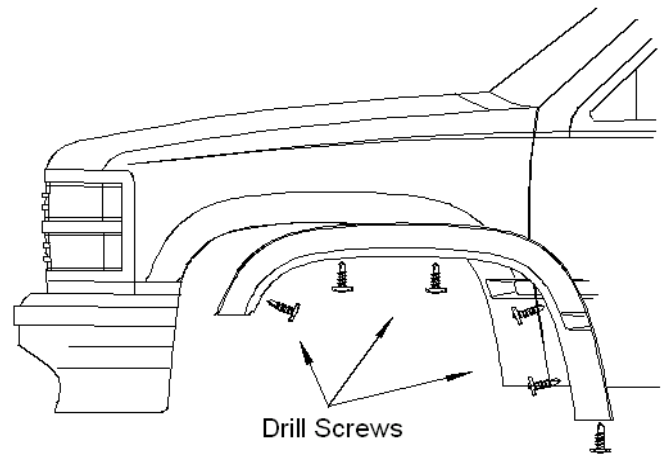


Illustration #2

Step 4: Flare Installation (Rear)

There are two parts to each rear flare: the Door Piece, and the Rear Part. Special attention must be given to assure proper alignment of these parts to each other.

(A) Rear Part Installation:

1. Pre-drill the Rear Parts with a 3/16" drill bit spacing the screws as shown in Illustration #3.
2. Attach edge trim to the exterior edge of the Rear Part as shown in illustration #1.
3. Align the front edge of the Rear Part to door seam, apply pressure and secure it to the fender using drill tip screws.

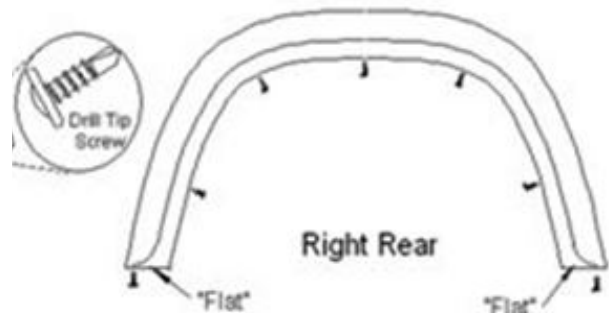


Illustration #3

(B) Door Piece Installation:

1. With the door closed, apply a strip of double sided tape to the outside of the door along the door seam, and peel the red vinyl backing away from the tape. See illustration#4.
2. Aligning the Door Piece with the edge of the door and the Rear Part, place the Door Piece on the door and press firmly into position over the double stick tape.
3. While holding Door Piece in position, open the door and adhere the supplied Mylar tabs to the door lip covering the slots in the door piece. See illustration# 5.
4. Install the supplied clips by pushing the long side of the clip into slot of the flare, while also tucking the Mylar tab into the slot and the edge of the door. See illustration #4. (Adjust if necessary).

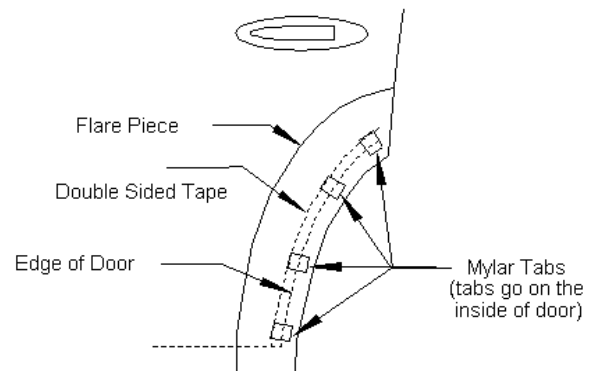


Illustration #4

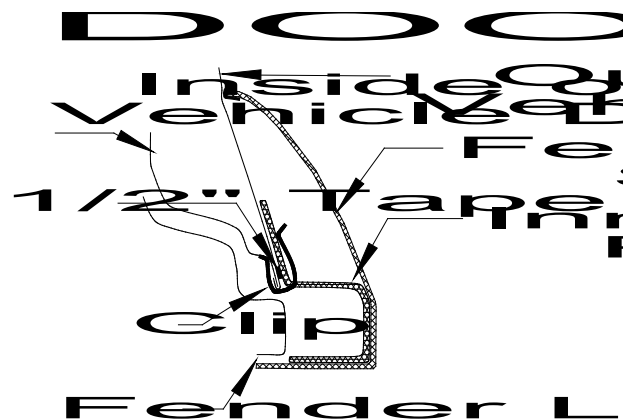


Illustration #5